

Economy Assembly Instructions

Step 1: Position your spa cover lifter on your spa (closed position). Make sure your cover aligns with all 4 corners.

Step 2: Slide the Base Bracket under the spa (see Figure #1). The Heavy-duty spring assembly comes assembled for your convenience.

**** Note:** There is a Left and a Right Base Bracket. Make sure you use the correct bracket. **

Step 3: Slide the Pivot Arm tube into the Base Bracket. Drill all (3) self-tapping screws through the Base Bracket into the Pivot Arm.

Step 4: Place the short end of the Support Tube into the Pivot Arm. You may adjust how far the Support Tube slides in. After adjusting for spa height, then attach (3) self tapping screws through the Pivot Arm into the Support Tube.

**** Note:** Some spas are taller than others.(see lifter diagram)**

Step 5: Now assemble the other side of your lifter. Follow Steps #2,3,&4 (above)

Step 6: Lay the lifter across your spa cover (see Figure #2). Now use the Connect Tube. Slide the Connect Tube over each end of the Support Tubes. Make sure the Connect Tube is EVENLY placed over each end of the Support Tube. Adjust the Connect Tube until the Support Tube is lying parallel across your spa cover and that each end of the Support Tube is $\frac{1}{2}$ " away from your spa cabinet. (See Figure #2) Attach (3) screws to each end of the Connect Tube.

****Note:** When attaching the Connect Tube to the (2) Support Tubes, rotate the Connect Tube so the screw holes face upwards. This will assure that the screw heads do not damage the spa **

