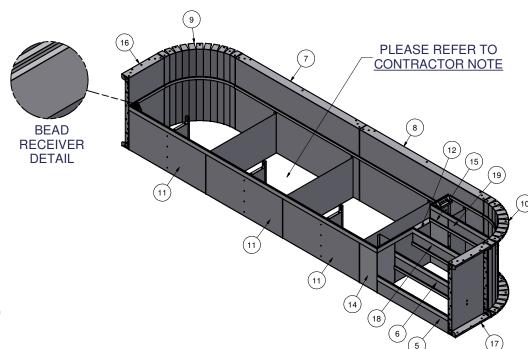
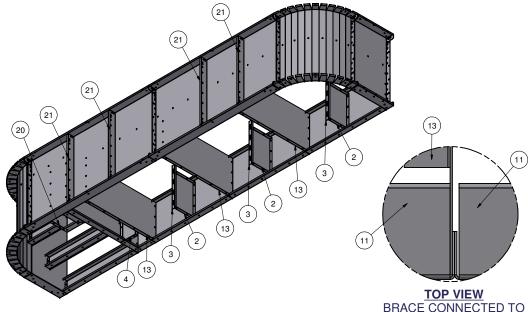
			Parts List
ITEM	QTY	PART NUMBER	DESCRIPTION
1	47	COP-KCVRET-W-1	COP COPING STIFFNER 1 5/8"-1PC
2	3	ESC-7777-SRMS	BRACE, SUNLEDGE RISER MIDDLE SUPPORT
3	3	ESC-9378-DS	BRACE, DRIVE STAKE CHANNEL SET
4	1	ESC-9895-SRS	BRACE, SUNLEDGE RISER SUPPORT
5	1	ESC-17265-BR	STRAIGHT, BOTTOM RISER
6	1	ESC-17265-MR	STRAIGHT, MIDDLE RISER
7	1	ESC-20035-BWL	STRAIGHT, BACK WALL, LEFT
8	1	ESC-20035-BWR	STRAIGHT, BACK WALL, RIGHT
9	1	ESC-20035-CWL	RADIUS, CORENER WALL, LEFT
10	1	ESC-20035-CWR	RADIUS, CORNER WALL, RIGHT
11	3	ESC-20035-SR	STRAIGHT, SUNLEDGE RISER
12	1	ESC-20035-SRB	STRAIGHT, SUNLEDGE RISER, BACK
13	3	ESC-20035-SRS	BRACE, SUNLEDGE RISER SUPPORT
14	1	ESC-20035-SRSR	STR REV, SUNLEDGE RISER
15	1	ESC-20035-SRTR	STR REV, TOP RISER
16	1	ESC-20035-SWL	STRAIGHT, SIDE WALL, LEFT
17	1	ESC-20035-SWR	STRAIGHT, SIDE WALL, RIGHT
18	1	ESC-20035-TMR	STRAIGHT, TOP MIDDLE, RISER
19	1	ESC-20035-TR	STRAIGHT, TOP RISER
20	1	ESC-20035-TRS	BRACE, TOP RISER SUPPORT
21	4	M0065-1	PANEL Z-RIB W/BUTTRESS HOLES
22	0'	OPC-CONREC-XX	NOTCHED CONCRETE RECEPTOR
23	33'	OPC-CONREC-XXU	UN-NOTCHED CONCRETE RECEPTOR
24	35'	SSC-1099-PFT	STEEL STEP PVC BEAD RETAINER (PER FT)





CONTRACTOR NOTE:

CONTRACTOR IS RESPONSIBLE FOR SECURING ALL RISERS INTO PLACE WITH REBAR HOLES BEFORE BACKFILLING THIS CUSTOM STEP

KEEP BEAD RECEIVER ATTACHED TO THE RISERS AND WALL PANELS FOR SHIPPING. A TOTAL OF 420" (35') OF BEAD RECEIVER IS REQUIRED.

CONTRACTOR MUST FIELD FIT ALL CONCRETE RECEPTOR.

TOTALS REQUIRED FOR THIS CUSTOM PRODUCT APPLICATION.
OPC-CONREC-XX (NOTCHED) = 0" (0')
OPC-CONREC-XXU (UN-NOTCHED) = 396" (33')
COP-KCVRET-W-1 (STIFFENER) = 47

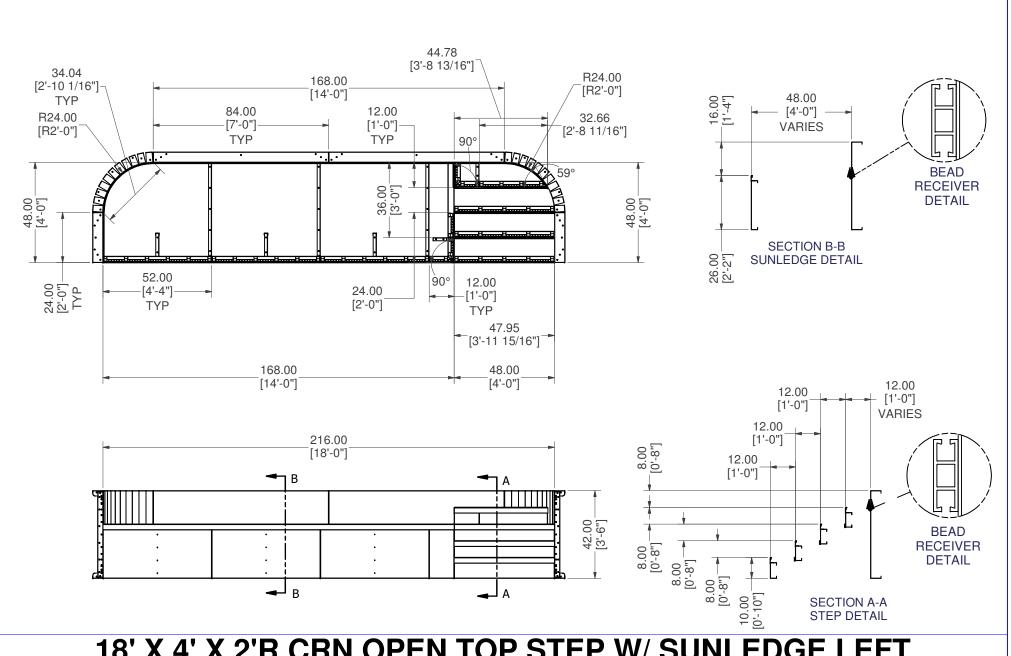
CONTRACTOR NOTE:

BACK FILL STEP/ SUNLEDGE AREA WITH COMPACTED EARTH MATERIAL. FINISH STEP/ SUNLEDGE AREA WITH 2" OF HARDEN FLOOR MATERIAL TO MATCH REQUIRED DEPTH (FLUSH WITH TOP OF BEAD RECEIVER).

18' X 4' X 2'R CRN OPEN TOP STEP W/ SUNLEDGE LEFT

INSIDE FLANGE OF LEFT RISER

PART #: ESC-20035	WEIGHT: 705.48 lbmass	MACHINE TIME: N/A	FILE/DIRECTOR	RY:	C:\Vault\FTW\De	sign\CUSTOM STEPS\ESC-20000-20999\ESC-20035.idw
Oatham	TOLERANCES EXCEPT AS NOTED	MATERIAL:	DA	ATE:	3/26/2025	NOTES:
The Pool Company	0/0 0.0 0.00 0.000 0° ±1/8 ±0.25 ±0.0625 ±0.03125 ±1/2	DRAWN BY:	SH	IEET :	1 OF 23	3

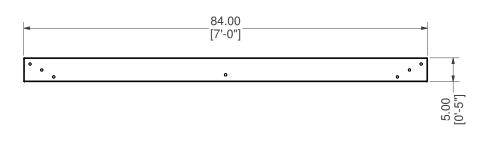


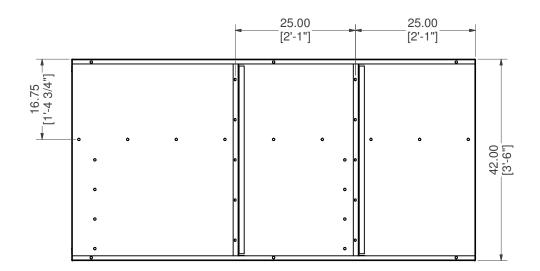
18' X 4' X 2'R CRN OPEN TOP STEP W/ SUNLEDGE LEFT

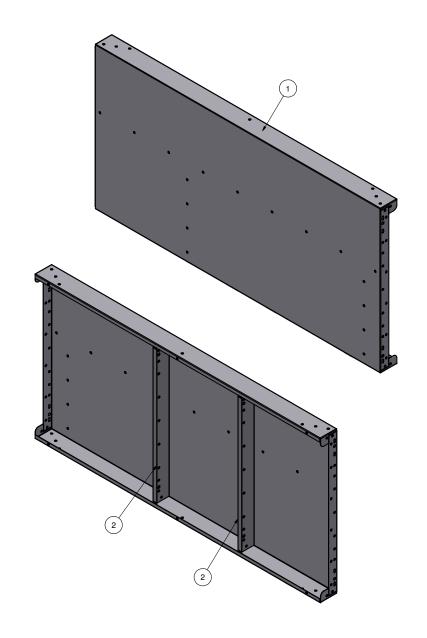
PART #: ESC-20035	WEIGHT: 705.48 lbmass	MACHINE TIME N/A	: FILE/DIREC	TORY:	C:\Va	ault\FTV	/\Design\Cl	JSTOM STEPS\ESC-20000-20999\ESC-20035.idw
latham The Pool Company	TOLERANCES EXCEPT AS NOTED 0/0 0.0 0.00 0.000 0.000 0.11/8 ±0.25 ±0.0625 ±0.03125 ±1/2	MATERIAL: DRAWN BY:	6N	DATE : SHEET :	3/26/20	025 OF	23	NOTES:

	Parts List										
ITEM	QTY	PART NUMBER	DESCRIPTION								
1	1	ESC-20035-BWL	STRAIGHT, BACK WALL, LEFT								
2	2	M0065-1	PANEL Z-RIB W/BUTTRESS HOLES								

WELDCODE #32



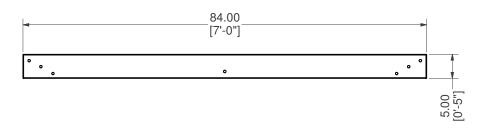


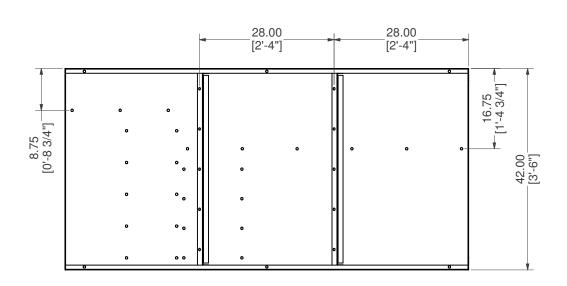


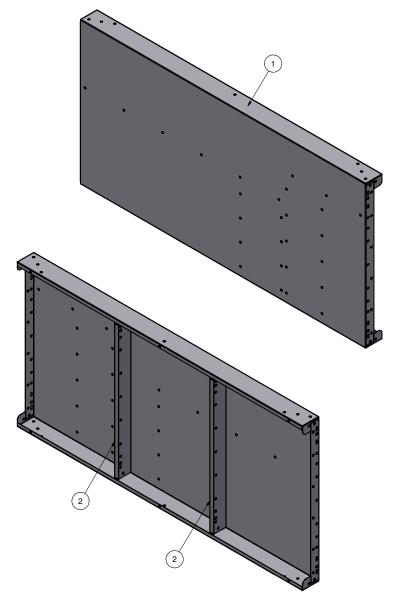
STRAIGHT, BACK WALL, LEFT W/Z-RIB

		,		,				
PART #: ESC-20035-BWL	WEIGHT:	MACHINE TIME:	FILE/DIREC	ΓORY:				
E3C-20033-BWL	106.19 lbmass	N/A			C:\Vault\FTV	V\Design\CL	JSTOM STEPS\E	ESC-20000-20999\ESC-20035.idw
Oatham	TOLERANCES EXCEPT AS NOTED	MATERIAL:		DATE :	3/26/2025		NOTES:	WELDCODE #32 LOCATE 25" & 50" FROM
	0/0 0.0 0.00 0.000 0°	DRAWN BY:		SHEET:	0	00		
The Pool Company	±1/8 ±0.25 ±0.0625 ±0.03125 ±1/2	SN			3 OF	23		LEADING EDGE

WELDCODE #33

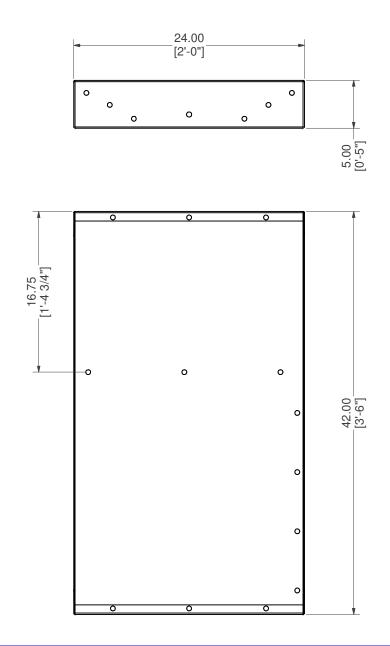


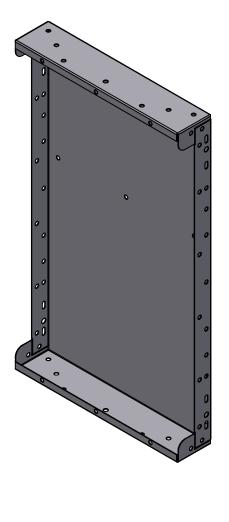




STRAIGHT, BACK WALL, RIGHT W/Z-RIB

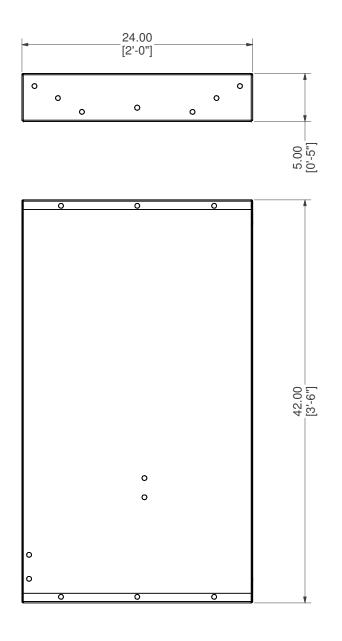
			,		,						
	PART #: ESC-20035-BWR	WEIGHT:	MACHINE TIME:	: FILE/DIRECT	TORY:						
E3C-20033-BWh		106.15 lbmass	N/A	N/A			C:\Vault\FTW\Design\CUSTOM STEPS\ESC-20000-20999\ESC-20035.idw				
	Oatham	TOLERANCES EXCEPT AS NOTED	MATERIAL:		DATE :	3/26/202	5	NOTES:	WELDCODE #33 LOCATE 28" & 56" FROM		
		0/0 0.0 0.00 0.000 0°	DRAWN BY:		SHEET:	4	- 00	1			
	The Pool Company	±1/8 ±0.25 ±0.0625 ±0.03125 ±1/2	·	SN		4 (OF 23		LEADING EDGE		

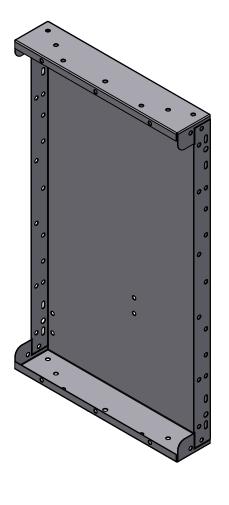




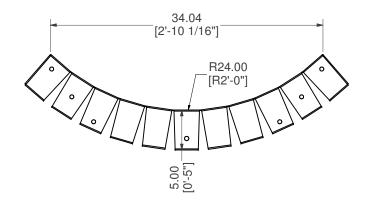
STRAIGHT, SIDE WALL, LEFT

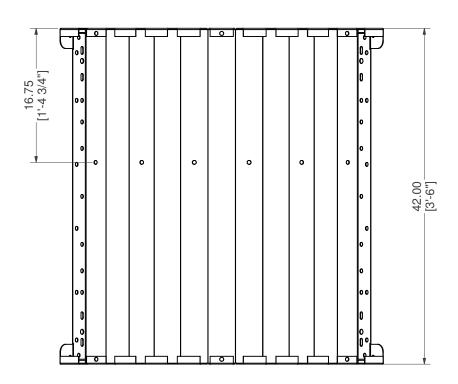
PART #: ESC-20035-SWL	WEIGHT: 30.20 lbmass	MACHINE TIME:	FILE/DIREC	TORY:	C:\Vau	It\FTW\Design\C	USTOM STEPS\ESC-20000-20999\ESC-20035.idw
Oatham	TOLERANCES EXCEPT AS NOTED	MATERIAL: 14 GA. GA		DATE :	3/26/202	25	NOTES:
The Pool Company	0/0 0.0 0.00 0.000 0° ±1/8 ±0.25 ±0.0625 ±0.03125 ±1/2	DRAWN BY:		SHEET:	5	OF 23	

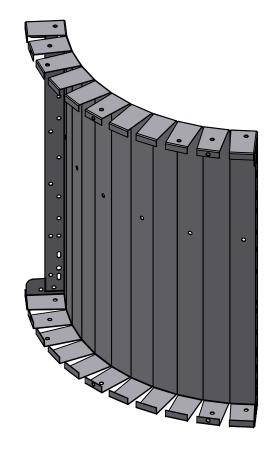




STRAIGHT, SIDE WALL, RIGHT										
PART #: ESC-20035-SWR	WEIGHT: 30.21 lbmass	MACHINE TIME: N/A	FILE/DIREC	TORY:	C:\Vault\F	TW\Design\C\	JSTOM STEPS\ESC-20000-20999\ESC-20035.idw			
latham.	TOLERANCES EXCEPT AS NOTED		LVANIZED	DATE:	3/26/2025		NOTES:			
The Pool Company	0/0 0.0 0.00 0.000 0° ±1/8 ±0.25 ±0.0625 ±0.03125 ±1/2	DRAWN BY:		SHEET:	6 O F	23				

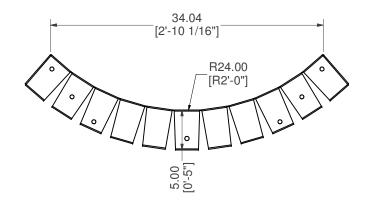


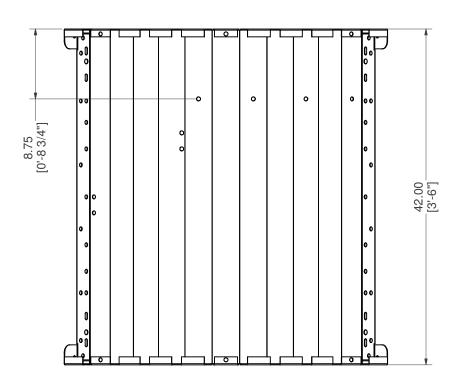


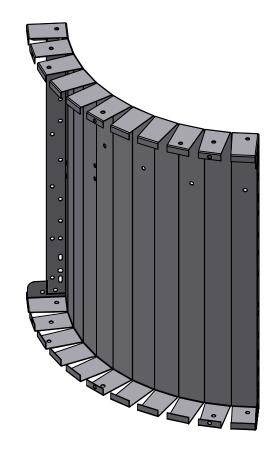


RADIUS, CORENER WALL, LEFT

PART #: ESC-20035-CWL FILE/DIRECTORY: WEIGHT: MACHINE TIME: C:\Vault\FTW\Design\CUSTOM STEPS\ESC-20000-20999\ESC-20035.idw 44.14 lbmass N/A DATE: MATERIAL: TOLERANCES EXCEPT NOTES: 3/26/2025 AS NOTED 14 GA. GALVANIZED 0/0 0.0 0.00 0.000 DRAWN BY: SHEET: 7 **OF** 23 SN The Pool Company ±1/8 ±0.25 ±0.0625 ±0.03125 ±1/2°

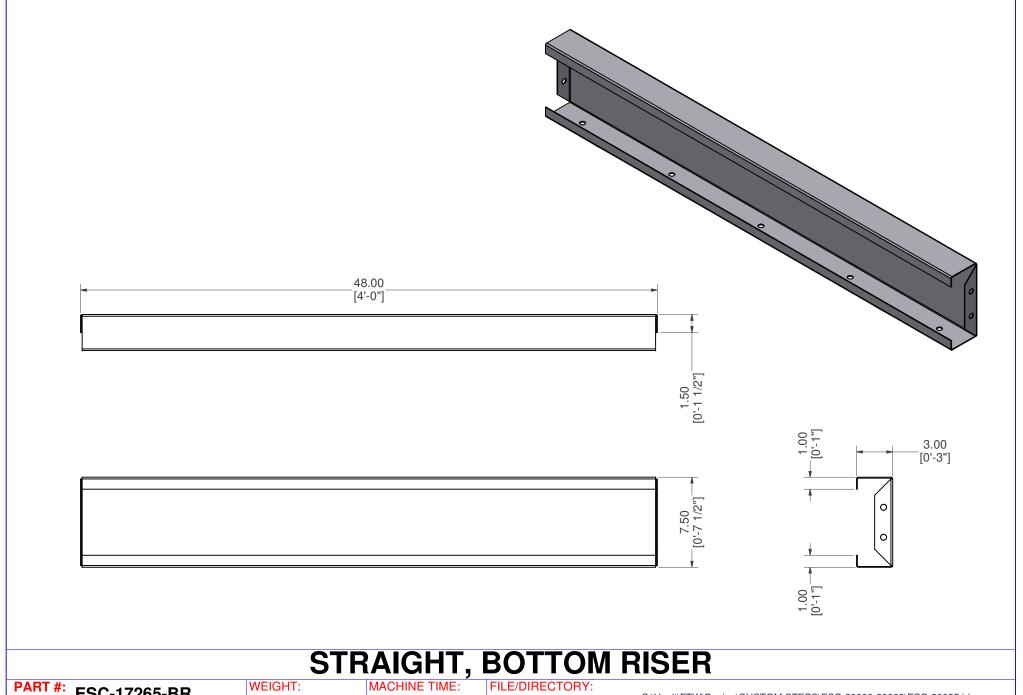




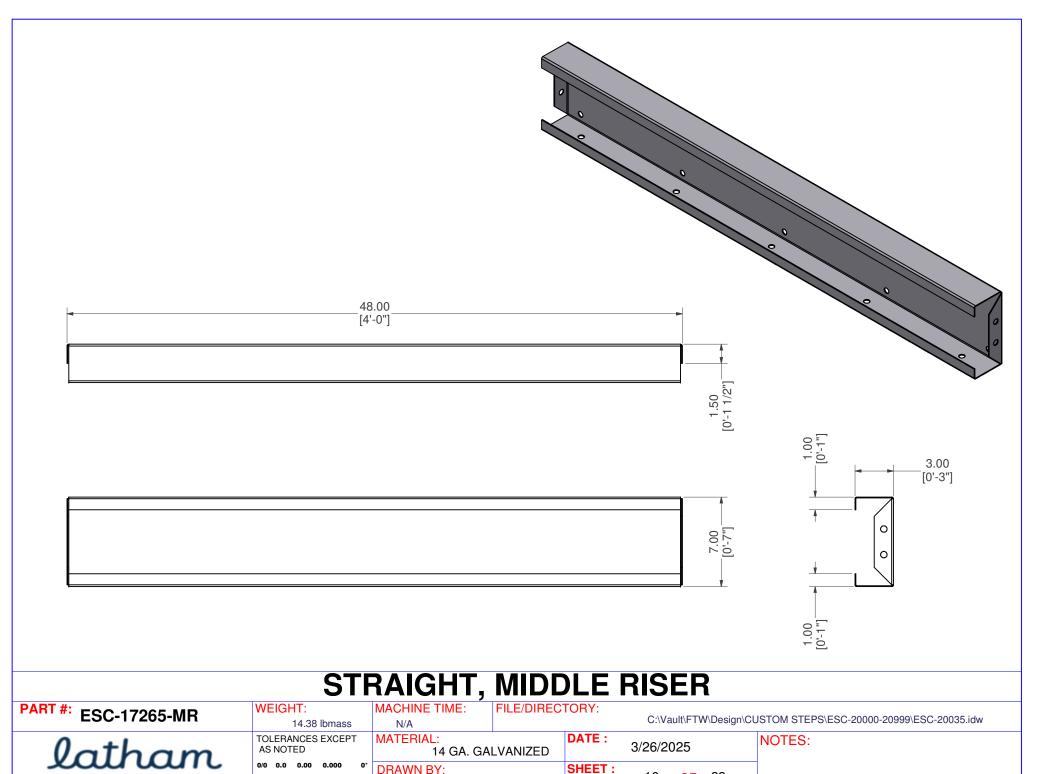


	RADIUS,	CORN	IER V	VALL,	RIGHT
WEIG	LIT MAAGE	HALE TIME		001/	

PART #: ESC-20035-CWR WEIGHT: MACHINE TIME: FILE/DIRECTORY: C:\Vault\FTW\Design\CUSTOM STEPS\ESC-20000-20999\ESC-20035.idw 44.13 lbmass N/A MATERIAL: DATE: TOLERANCES EXCEPT NOTES: 3/26/2025 AS NOTED 14 GA. GALVANIZED 0/0 0.0 0.00 0.000 SHEET: DRAWN BY: **OF** 23 8 The Pool Company SN ±1/8 ±0.25 ±0.0625 ±0.03125 ±1/2°



PART #: ESC-17265-BR WEIGHT: C:\Vault\FTW\Design\CUSTOM STEPS\ESC-20000-20999\ESC-20035.idw N/A 14.92 lbmass MATERIAL: DATE: TOLERANCES EXCEPT NOTES: 3/26/2025 AS NOTED 14 GA. GALVANIZED 0/0 0.0 0.00 0.000 SHEET: DRAWN BY: **OF** 23 The Pool Company SN ±1/8 ±0.25 ±0.0625 ±0.03125 ±1/2°



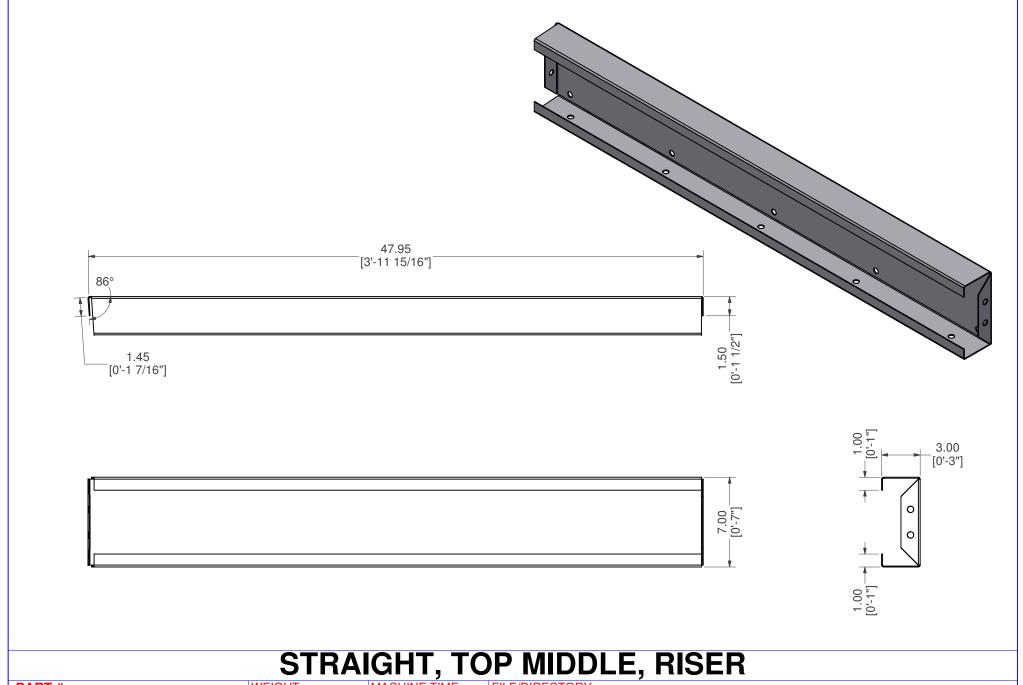
10 **OF** 23

DRAWN BY:

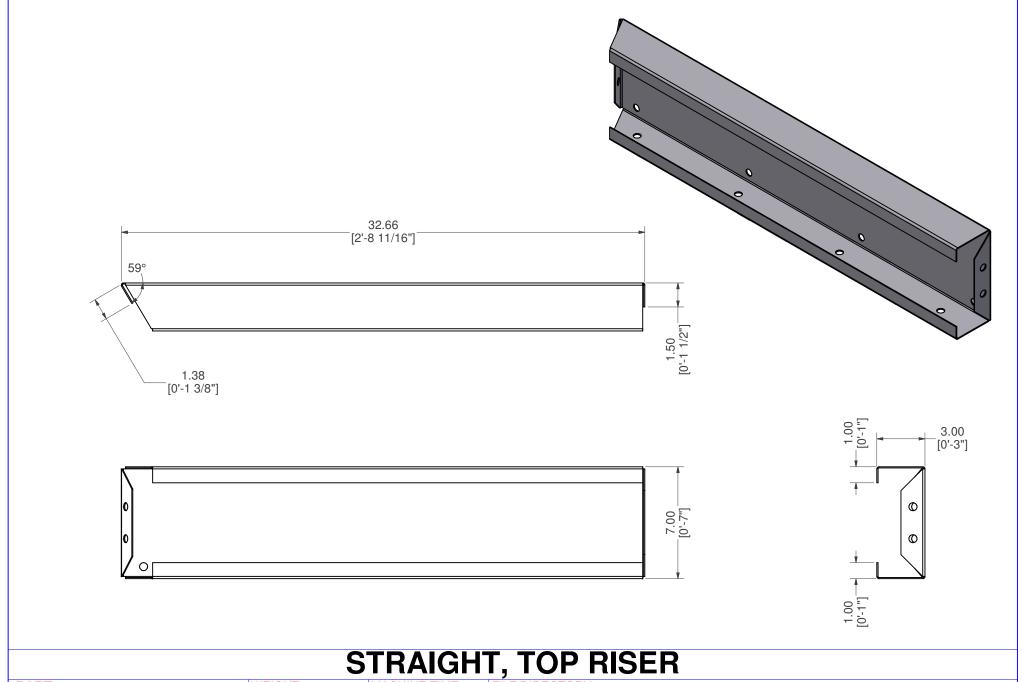
±1/8 ±0.25 ±0.0625 ±0.03125 ±1/2°

SN

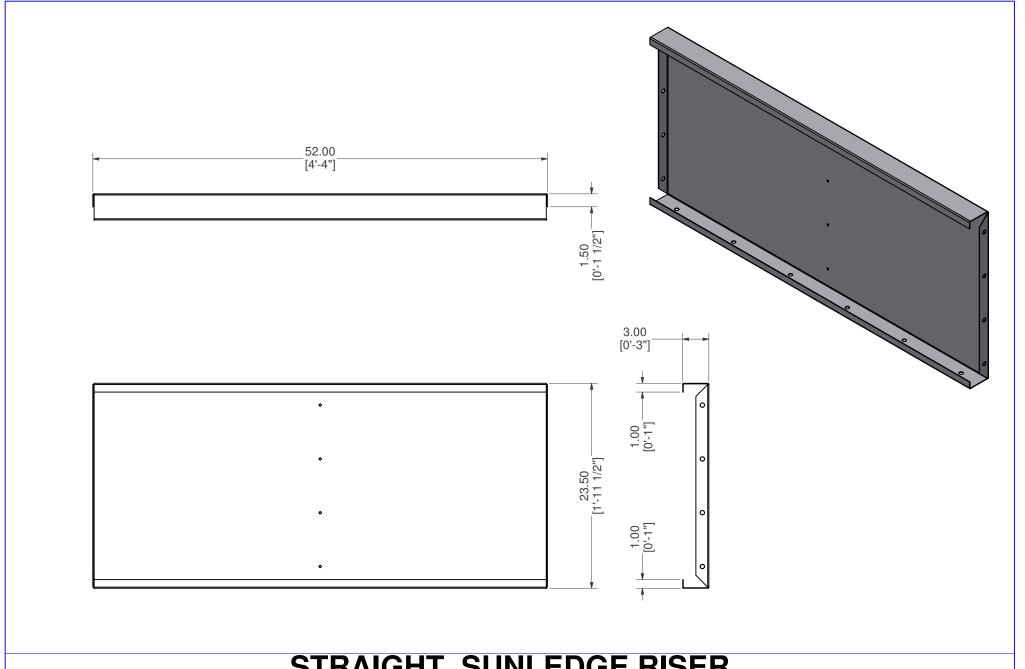
The Pool Company



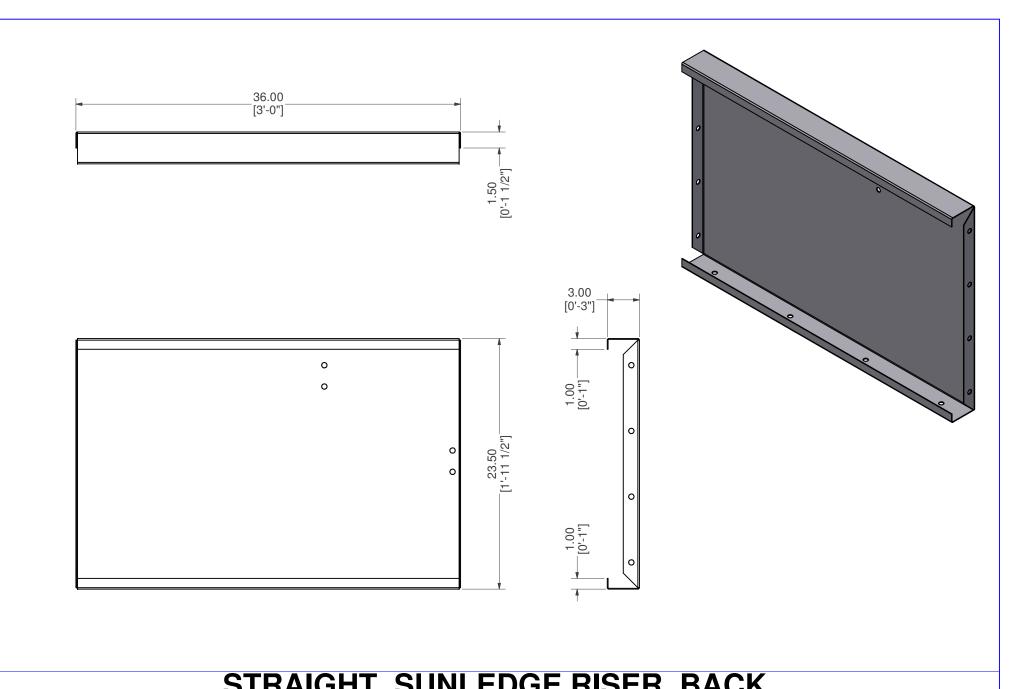
PART #: ESC-20035-TMR	WEIGHT: 14.34 lbmass	MACHINE TIME: N/A	FILE/DIREC	TORY:	C:\Vaul	It\FTW\Design\C	USTOM STEPS\ESC-20000-20999\ESC-20035.idw
latham.	TOLERANCES EXCEPT AS NOTED		LVANIZED	DATE :	3/26/202	25	NOTES:
The Pool Company	±1/8 ±0.25 ±0.0625 ±0.03125 ±1/2	DRAWN BY:		SHEET:	11	OF 23	



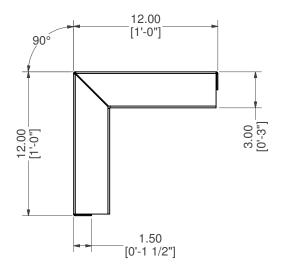
PART #: ESC-20035-TR	WEIGHT:	MACHINE TIME:	FILE/DIREC	TORY:							
ESC-20035-1R	9.68 lbmass	N/A			C:\Vault\FTW\Design\CL		ign\CUSTOM STEF	PS\ESC-20000-20999\ESC-2003	5.idw		
Oatham	TOLERANCES EXCEPT AS NOTED	MATERIAL: 14 GA. GA	LVANIZED	DATE:	3/26/20)25	NOTES:				
	0/0 0.0 0.00 0.000 0	DRAWN BY:		SHEET:	12	OF 23					
The Pool Company	±1/8 ±0.25 ±0.0625 ±0.03125 ±1	SN SN			12	OF 23					

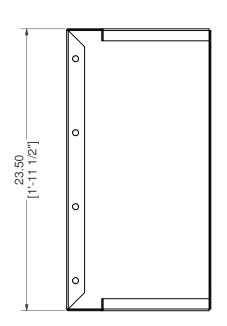


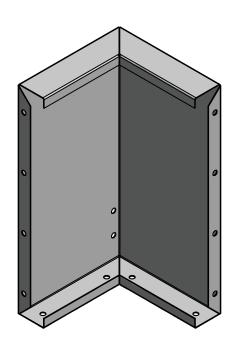
STRAIGHT, SUNLEDGE RISER T: MACHINE TIME: FILE/DIRECTORY: PART #: ESC-20035-SR WEIGHT: C:\Vault\FTW\Design\CUSTOM STEPS\ESC-20000-20999\ESC-20035.idw 33.92 lbmass N/A MATERIAL: DATE: TOLERANCES EXCEPT NOTES: 3/26/2025 AS NOTED 14 GA. GALVANIZED 0/0 0.0 0.00 0.000 SHEET: DRAWN BY: 13 **OF** 23 The Pool Company SN ±1/8 ±0.25 ±0.0625 ±0.03125 ±1/2°

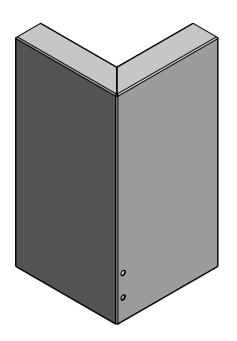


STRAIGHT, SUNLEDGE RISER, BACK WEIGHT: MACHINE TIME: FILE/DIRECTORY: PART #: ESC-20035-SRB C:\Vault\FTW\Design\CUSTOM STEPS\ESC-20000-20999\ESC-20035.idw 23.83 lbmass N/A DATE: MATERIAL: TOLERANCES EXCEPT NOTES: 3/26/2025 AS NOTED 14 GA. GALVANIZED 0/0 0.0 0.00 0.000 DRAWN BY: SHEET: 14 **OF** 23 SN The Pool Company ±1/8 ±0.25 ±0.0625 ±0.03125 ±1/2°



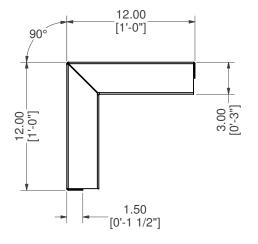


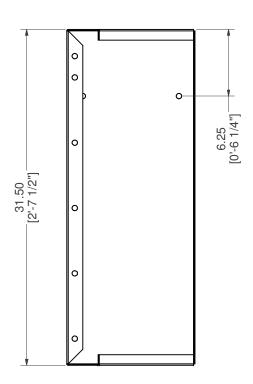


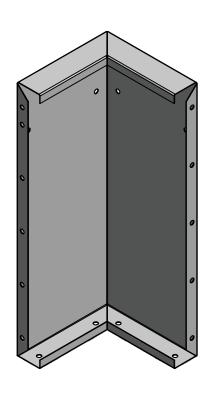


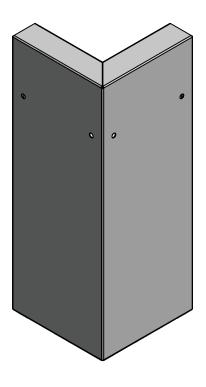
STR REV, SUNLEDGE RISER MACHINE TIME: FILE/DIRECTORY:

PART #ESC-20035-SRSR WEIGHT: C:\Vault\FTW\Design\CUSTOM STEPS\ESC-20000-20999\ESC-20035.idw 15.61 lbmass N/A MATERIAL: DATE: TOLERANCES EXCEPT NOTES: 3/26/2025 AS NOTED 14 GA. GALVANIZED 0/0 0.0 0.00 0.000 SHEET: DRAWN BY: 15 **OF** 23 The Pool Company SN ±1/8 ±0.25 ±0.0625 ±0.03125 ±1/2°



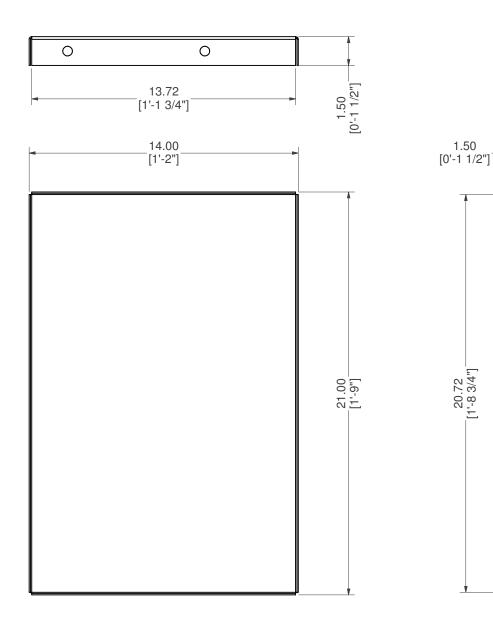


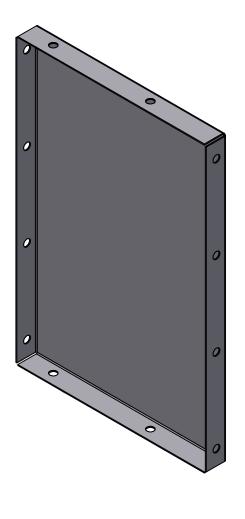




STR REV, TOP RISER MACHINE TIME: FILE/DIRECTORY:

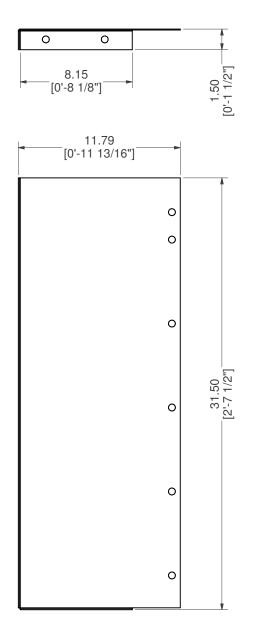
PART #:ESC-20035-SRTR WEIGHT: C:\Vault\FTW\Design\CUSTOM STEPS\ESC-20000-20999\ESC-20035.idw N/A 19.93 lbmass MATERIAL: DATE: TOLERANCES EXCEPT NOTES: 3/26/2025 AS NOTED 14 GA. GALVANIZED 0/0 0.0 0.00 0.000 SHEET: DRAWN BY: 16 **OF** 23 SN The Pool Company ±1/8 ±0.25 ±0.0625 ±0.03125 ±1/2°

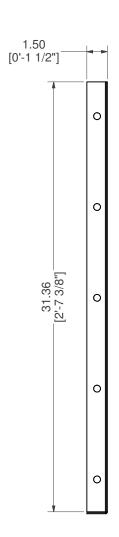




BRACE, SUNLEDGE RISER MIDDLE SUPPORT

PART #: ESC-7777-SRMS	WEIGHT: 7.86 lbmass	MACHINE TIME: N/A	FILE/DIREC	TORY:	C:\Vault\FTW\Design\Cl		V\Design\CL	JSTOM STEPS\ESC-20000-20999\ESC-20035.idw
Oatham	TOLERANCES EXCEPT AS NOTED	MATERIAL: 14 GA. GAI	LVANIZED	DATE:	3/26/20	025		NOTES:
The Pool Company	0/0 0.0 0.00 0.000 0° ±1/8 ±0.25 ±0.0625 ±0.03125 ±1/2	DRAWN BY:		SHEET:	17	OF	23	

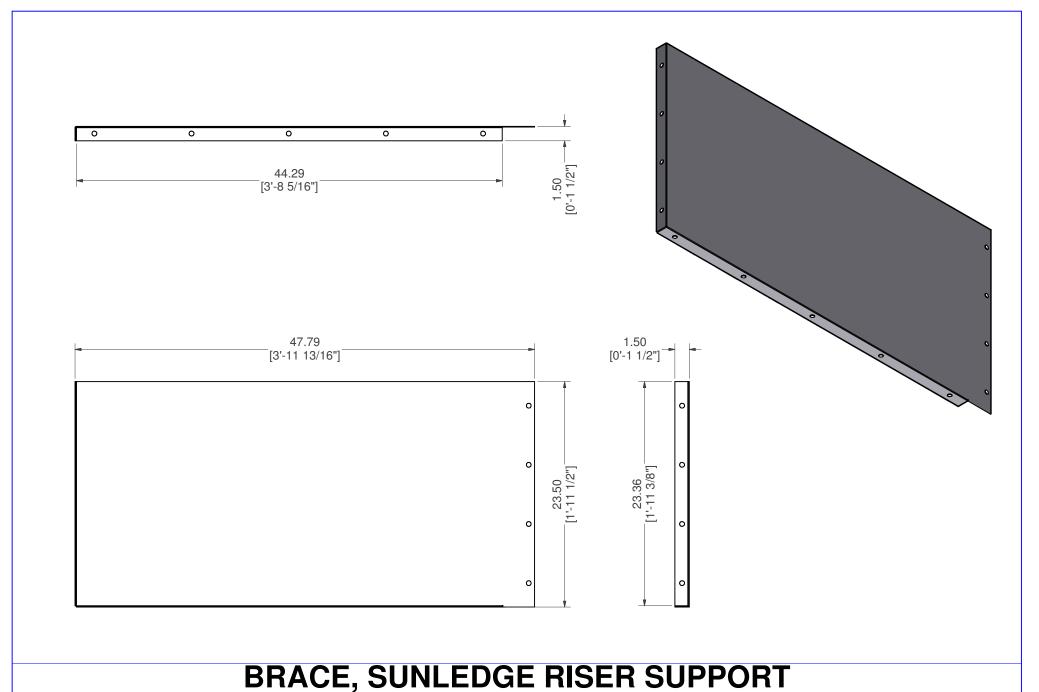




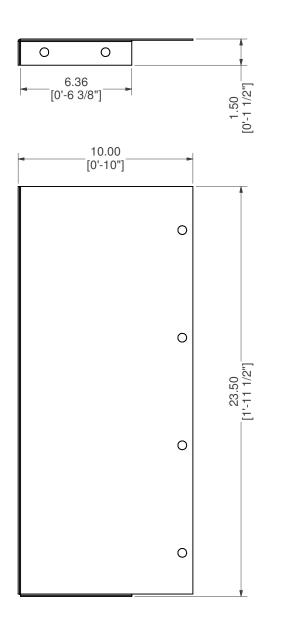


BRACE, TOP RISER SUPPORT

PART #: ESC-20035-TRS	WEIGHT:	MACHINE TIME:	FILE/DIRECTORY:		C:\Vault\FTW\Design\CUSTOM STEPS\ESC-20000-20999\ESC-20035.idw			
E30-20033-1 N3	8.60 lbmass	N/A						
Oatham	TOLERANCES EXCEPT AS NOTED	MATERIAL: 14 GA. GA	4 GA. GALVANIZED		3/26/2025			NOTES:
	0/0 0.0 0.00 0.000 0°	DRAWN BY:		SHEET:	4.0		00	
The Pool Company	±1/8 ±0.25 ±0.0625 ±0.03125 ±1/2°	SN			18	OF	23	



PART #: ESC-20035-SRS MACHINE TIME: FILE/DIRECTORY: WEIGHT: C:\Vault\FTW\Design\CUSTOM STEPS\ESC-20000-20999\ESC-20035.idw 24.67 lbmass N/A MATERIAL: DATE: TOLERANCES EXCEPT NOTES: 3/26/2025 AS NOTED 14 GA. GALVANIZED 0/0 0.0 0.00 0.000 SHEET: DRAWN BY: 19 **OF** 23 The Pool Company SN ±1/8 ±0.25 ±0.0625 ±0.03125 ±1/2°

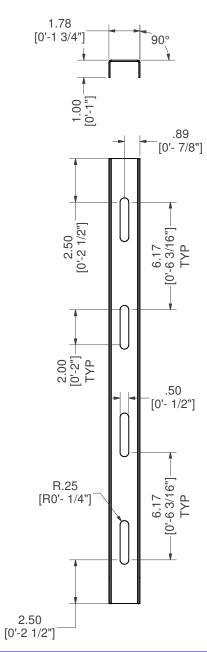


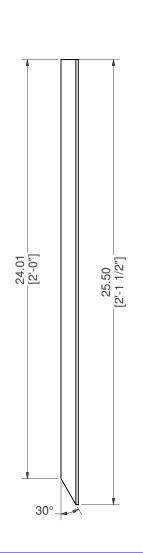


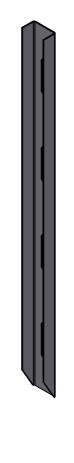


BRACE, SUNLEDGE RISER SUPPORT

PART #: ESC-9895-SRS FILE/DIRECTORY: WEIGHT: MACHINE TIME: C:\Vault\FTW\Design\CUSTOM STEPS\ESC-20000-20999\ESC-20035.idw 5.58 lbmass N/A DATE: MATERIAL: TOLERANCES EXCEPT NOTES: 3/26/2025 AS NOTED 14 GA. GALVANIZED 0/0 0.0 0.00 0.000 DRAWN BY: SHEET: 20 **OF** 23 SN The Pool Company ±1/8 ±0.25 ±0.0625 ±0.03125 ±1/2°

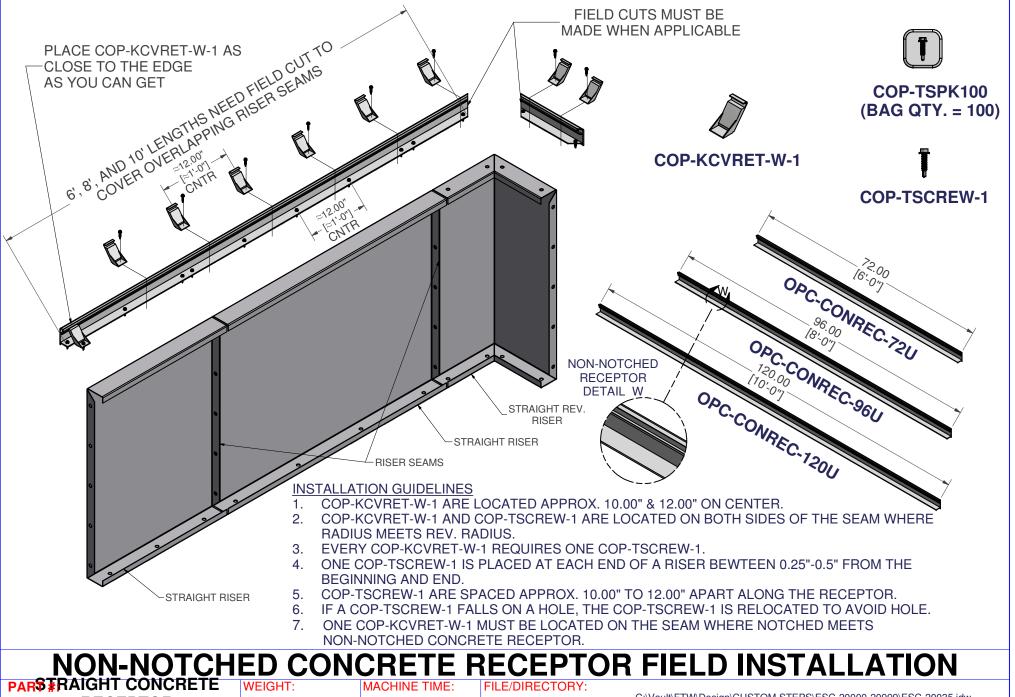




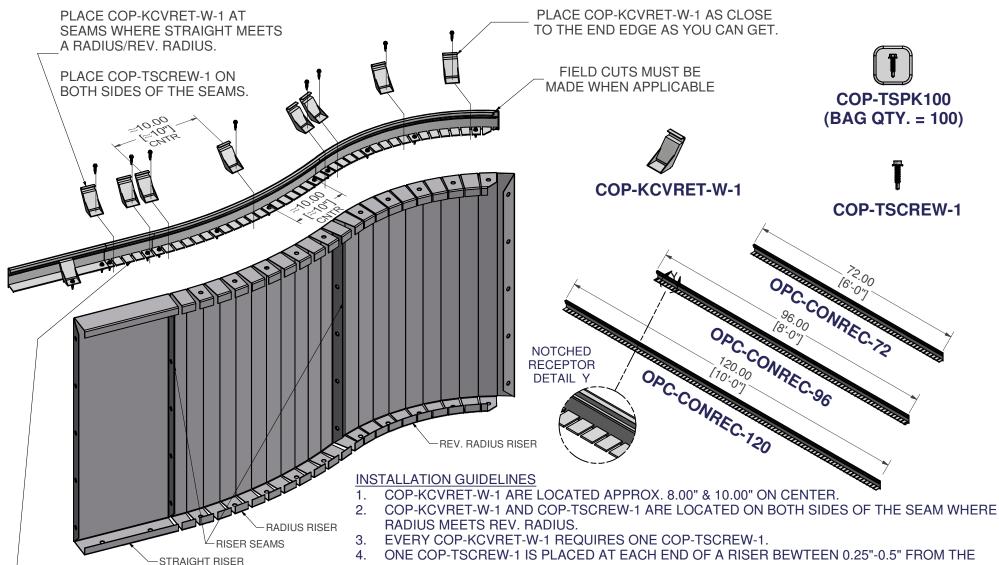


BRACE, DRIVE STAKE CHANNEL SET

FILE/DIRECTORY: MACHINE TIME: PART #: WEIGHT: ESC-9378-DS C:\Vault\FTW\Design\CUSTOM STEPS\ESC-20000-20999\ESC-20035.idw 1.72 lbmass N/A DATE: MATERIAL: **TOLERANCES EXCEPT** NOTES: 3/26/2025 AS NOTED 14 GA. GALVANIZED 0/0 0.0 0.00 0.000 SHEET: DRAWN BY: 21 **OF** 23 The Pool Company SN ±1/8 ±0.25 ±0.0625 ±0.03125 ±1/2°



FILE/DIRECTORY: MACHINE TIME: C:\Vault\FTW\Design\CUSTOM STEPS\ESC-20000-20999\ESC-20035.idw **RECEPTOR** 77.51 lbmass N/A MATERIAL: DATE: TOLERANCES EXCEPT NOTES: 3/26/2025 AS NOTED SHEET: **DRAWN BY:** 22 **OF** 23 SN The Pool Company ±1/8 ±0.25 ±0.0625 ±0.03125 ±1/2



- BEGINNING AND END.
- 5. COP-TSCREW-1 ARE SPACED APPROX. 8.00" TO 10.00" APART ALONG THE RECEPTOR.
- 6. IF A COP-TSCREW-1 FALLS ON A HOLE. THE COP-TSCREW-1 IS RELOCATED TO AVOID HOLE.
- 7. ONE COP-KCVRET-W-1 MUST BE LOCATED ON THE SEAM WHERE NOTCHED MEETS NON-NOTCHED CONCRETE RECEPTOR.

NOTCHED CONCRETE RECEPTOR FIELD INSTALLATION PAREN-RADIUS CONCRETE WEIGHT: MACHINE TIME: FILE/DIRECTORY:

ALLOW AN APPROX. OF 6.00"

OF OVERLAP GOING FROM

RADIUS/ REV. RADIUS TO

A STRAIGHT RISER.

C:\Vault\FTW\Design\CUSTOM STEPS\ESC-20000-20999\ESC-20035.idw **RECEPTOR** 52.49 lbmass MATERIAL: DATE: TOLERANCES EXCEPT NOTES: 3/26/2025 AS NOTED SHEET: **DRAWN BY:** 23 **OF** 23 SN The Pool Company ±1/8 ±0.25 ±0.0625 ±0.03125 ±1/2°