



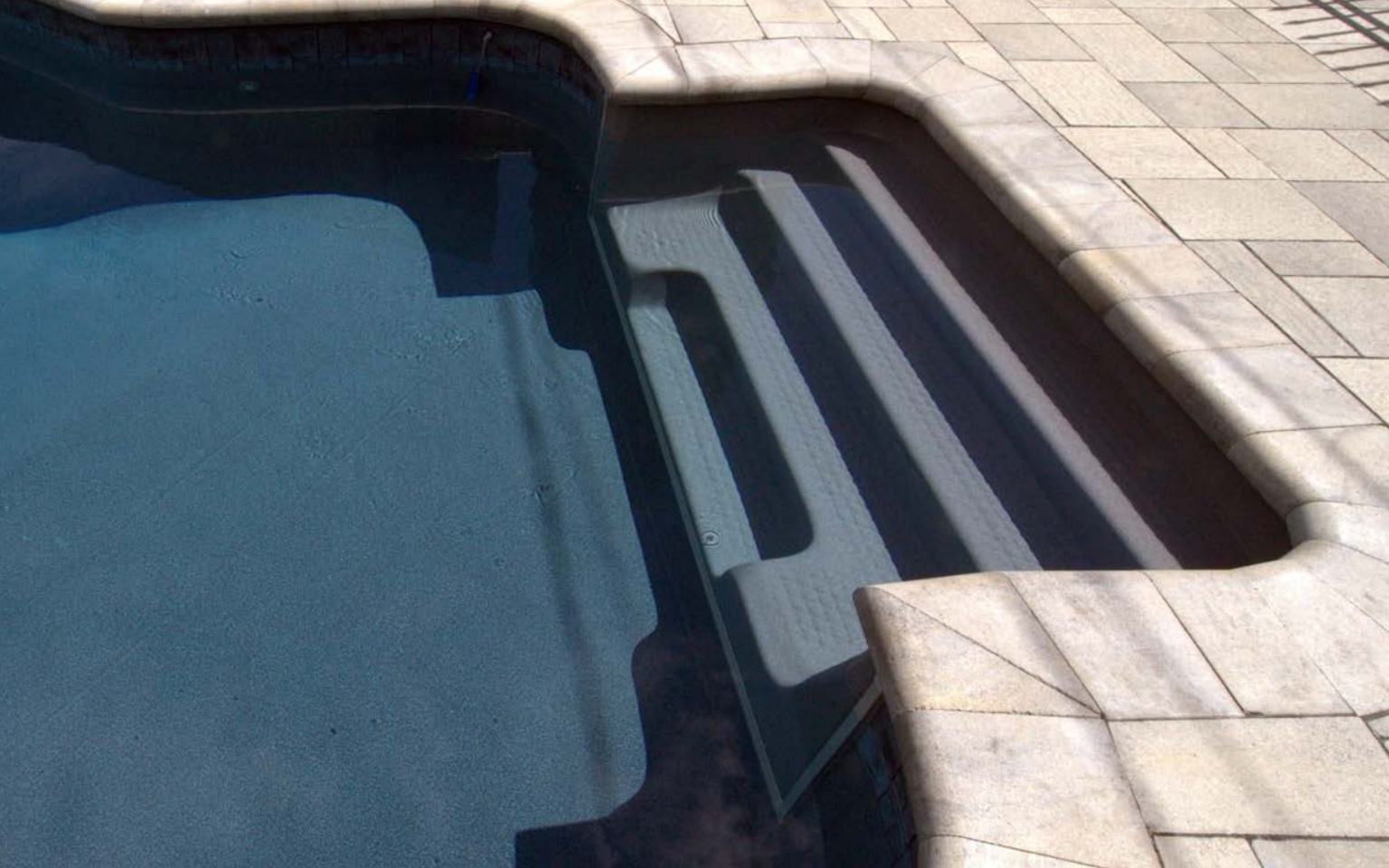
# PRODUCT GUIDE





## ALL ONE-PIECE STEPS ARE NOT CREATED EQUAL.

The Saratoga Step by **Imperial Manufacturing** offers more - more interior volume, more quality, more value. With both shallow and deep end options available, there is a perfect fit for any pool. Our steps are designed to provide maximum area, maximum comfort and maximum utility. Demand more from your step - **demand a Saratoga Step.**



# STEP-N-REST

The Step-N-Rest is a four-tread stair that offers two comfortable seats for relaxation in the shallow end of your pool. Each tread has a diamond pattern molded in for safety.



## Straight | Cantilever or Trimline

CODE	DESCRIPTION
07416SNR	6' SNR (4 Tread) - Trimline - White
07416SNRC	6' SNR (4 Tread) - Cantilever - White
07418SNR	8' SNR (4 Tread) - Trimline - White
07418SNRC	8' SNR (4 Tread) - Cantilever - White
07418SNRGRAY	8' SNR (4 Tread) - Trimline - Gray
07418SNRCGRAY	8' SNR (4 Tread) - Cantilever - Gray
07418SNRGG	8' SNR (4 Tread) - Trimline - Gray Granite
07418SNRCGG	8' SNR (4 Tread) - Cantilever - Gray Granite
07418SNRBG	8' SNR (4 Tread) - Trimline - Blue Granite
07418SNRCBG	8' SNR (4 Tread) - Cantilever - Blue Granite
07418SNR48	48" - 8' SNR (4 Tread) - Trimline - White
07418SNRC48	48" - 8' SNR (4 Tread) - Cantilever - White
07418SNR52	52" - 8' SNR (4 Tread) - Trimline - White
07418SNRC52	52" - 8' SNR (4 Tread) - Cantilever - White

## Radius | Cantilever or Trimline

CODE	DESCRIPTION
07416RSNR	6' Radius SNR (4 Tread) - Trimline - White
07416RSNRC	6' Radius SNR (4 Tread) - Cantilever - White
07418RSNR	8' Radius SNR (4 Tread) - Trimline - White
07418RSNRC	8' Radius SNR (4 Tread) - Cantilever - White
07418RSNRGRAY	8' Radius SNR (4 Tread) - Trimline - Gray
07418RSNRCGRAY	8' Radius SNR (4 Tread) - Cantilever - Gray
07418RSNRGG	8' Radius SNR (4 Tread) - Trimline - Gray Granite
07418RSNRCGG	8' Radius SNR (4 Tread) - Cantilever - Gray Granite
07418RSNRBG	8' Radius SNR (4 Tread) - Trimline - Blue Granite
07418RSNRCBG	8' Radius SNR (4 Tread) - Cantilever - Blue Granite
07418RSNR48	48" - Radius 8' SNR (4 Tread) - Trimline - White
07418RSNRC48	48" - Radius 8' SNR (4 Tread) - Cantilever - White
07418RSNR52	52" - Radius 8' SNR (4 Tread) - Trimline - White
07418RSNRC52	52" - Radius 8' SNR (4 Tread) - Trimline - White



# STEP-N-SPA

For those that want a little more comfort sitting in your pool, the Step-N-Spa is a pool entry step with seating for three. Each of these seats has areas designed for optional hydrotherapy jets.



Straight Trimline



Radius Trimline



Radius Cantilever

## Straight | Cantilever or Trimline

CODE	DESCRIPTION
07418SNL	8' SNS (3 Tread) - Trimline - White

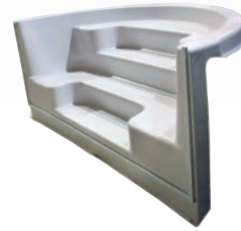
## Radius | Cantilever or Trimline

CODE	DESCRIPTION
07418RSNS	8' Radius SNS (4 Tread) - Trimline - White
07418RSNSGRAY	8' Radius SNS (4 Tread) - Trimline - Gray
07418RSNSC	8' Radius SNS (4 Tread) - Cantilever - White



# ROMAN STEP

The Roman stair has all the features of the Step N Rest with a gentle curved back to tie seamlessly into your Roman end or shaped pool. The generous four-tread design and dual seats make it the perfect combination of beauty and function.



## Straight | Cantilever or Trimline

CODE	DESCRIPTION
07418ROM	8' RS (4 Tread) - Trimline - White
07418RMC	8' RS (4 Tread) - Cantilever - White

## Radius | Cantilever or Trimline

CODE	DESCRIPTION
07418RRROM	8' Radius RS (4 Tread) - Trimline - White
07418RRMC	8' Radius RS (4 Tread) - Cantilever - White
07418RRMCBG	8' Radius RS (4 Tread) - Cantilever - Blue Granite



# SWIMOUT STEP

The Swimout Step is designed with a two person bench for your comfort and relaxation and has optional hydrotherapy jets.

## Cantilever or Trimline

CODE	DESCRIPTION
07416SNL	6' Swim-Out Step (3 Tread) - Trimline - White
07416SNLC	6' Swim-Out Step (3 Tread) - Cantilever - White
07416SNLCGRAY	6' Swim-Out Step (3 Tread) - Cantilever - Gray



# CORNER STEP

Looking for a clean look for your rectangular pool? The corner stair is designed to fit inside the perimeter of your pool to maximize yard and deck space.

## Cantilever or Trimline

CODE	DESCRIPTION
0741390CSC	5' 90° Inside CS (3 Tread) - Cantilever - White
0741390CSCGG	5' 90° Inside CS (3 Tread) - Cantilever - Gray Granite
0741390CSCBG	5' 90° Inside CS (3 Tread) - Cantilever - Blue Granite



True 90°



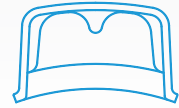
# LAZY LOUNGE

Enjoy a relaxing massage in the Lazy Lounge. The two contoured seats can be fitted with optional hydrotherapy jets to really melt your stress away.



**Straight | Cantilever or Trimline**

CODE	DESCRIPTION
07415LL	6' Lazy Lounge - Trimline - White
07415LLC	6' Lazy Lounge - Cantilever - White



**Radius | Cantilever or Trimline**

CODE	DESCRIPTION
07415RLL	6' Radius Lazy Lounge - Trimline - White
07415RLLC	6' Radius Lazy Lounge - Cantilever - White
07415RLLGRAY	6' Radius Lazy Lounge - Trimline - Gray

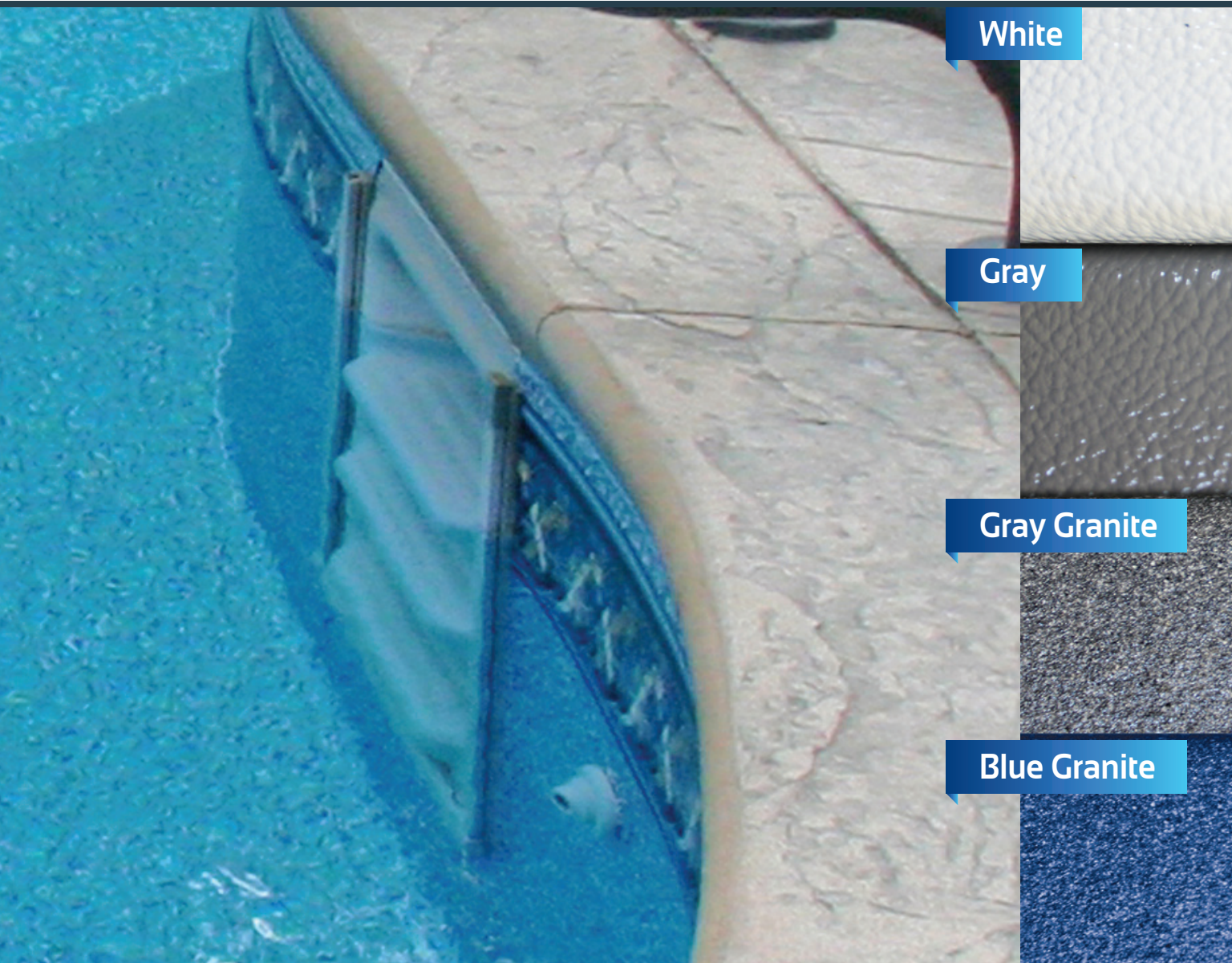
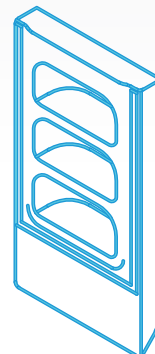


# IN-WALL LADDER

The in-wall ladder provides deep end exit for swimmers safety.

## Recessed

CODE	DESCRIPTION
07412L	2' Recessed In-Wall Ladder - White
07412LGRAY	2' Recessed In-Wall Ladder - Gray
07412LGG	2' Recessed In-Wall Ladder - Gray Granite
07412LBG	2' Recessed In-Wall Ladder - Blue Granite
07412L48	48" - 2' Recessed In-Wall Ladder - White



White



Gray



Gray Granite



Blue Granite



# EXCLUSIVE FEATURES

## PATENTED Tread-Loc® Design

*Our pool step features a one piece patented Tread-Loc® Support System, utilizing box beam and rigid reinforcement for every tread.*

- **8" ABS Channel Support**

*We reinforce each tread with a heavy duty box-beam, attached with a permanent high pressure heat application.*

- **Sturdy Rigid Pipe**

*Our 2" diameter rigid pipe column supports are strong and sturdy.*

- **Column Pipe Snap Ring**

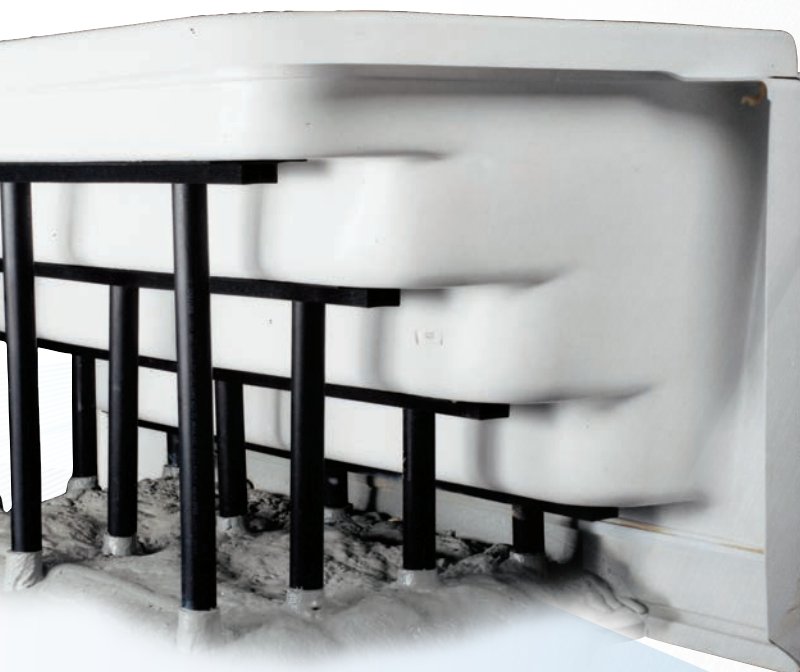
*Column support snap rings hold each rigid pipe firmly in place for ease of installation.*

- **Independent Tread Support**

*Each tread is individually supported, providing stronger reinforcement and less stress on the whole unit.*

- **3 Column Support**

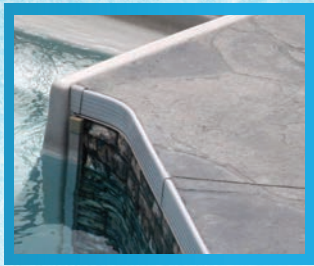
*Each 8' tread is independently supported by 3 columns for maximum support.*



Limited  
**LIFETIME  
WARRANTY**  
one time transferable provision

With more patents in industry, all of our thermoformed steps are backed by a **limited lifetime one-time transferable warranty.\***

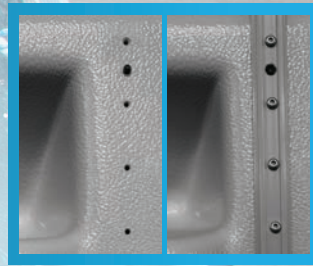
\*See actual warranty for specific details.



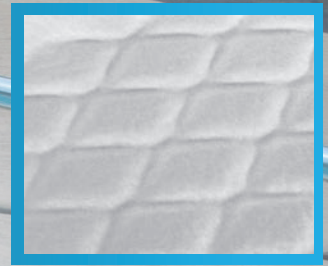
**Patented TrimLine™ Collar**



**Patented Faceplate System**



**Patented Dowel Alignment**



**Superior Tread Design**

## **PATENTED TrimLine™ Collar**

*Blends seamlessly with the coping, creating a clean and consistent line surrounding your pool.*

## **PATENTED Faceplate System**

*Gives you the most watertight system available, bar none, while protecting the liner from tears or punctures.*

## **PATENTED Dowel Alignment System™**

*Guarantees correct position of the faceplate with strategic dowel location that offers an exact screw hole fit.*

## **Superior Tread Design**

*With our state-of-the-art Vacuum Former and the sophisticated nature of our mold designs, each step has the most detailed and distinctive tread pattern in the industry.*

Saratoga Spa and Bath Co.® reserves the right to make changes in product specification, standard equipment supplied or available at any time without notice.

Trim Line collar®, faceplate system and dowel alignment are patented features of the Saratoga Step Des. 431, 303, #7,040,060, #5,752,350.

Tread-Loc Stair System of Saratoga Spa and Bath Co.® features patents #5,752,350, #7,040,060 B2, Des. 431 303.

Tread-Loc® and TrimLine® are Registered trademark of Saratoga Spa and Bath Co.®

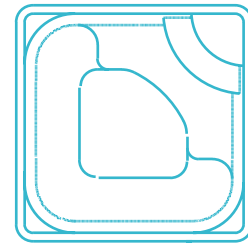
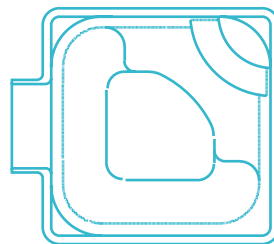
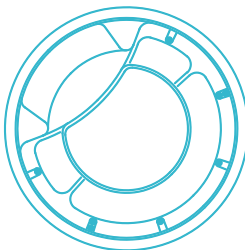
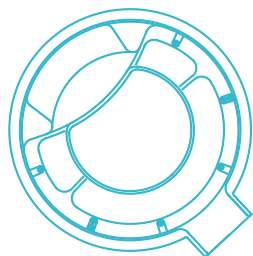
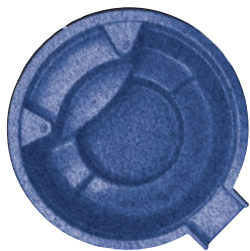


# SPILOVER & POOLSIDE SPAS

## THE ULTIMATE POOLSIDE PLEASURE

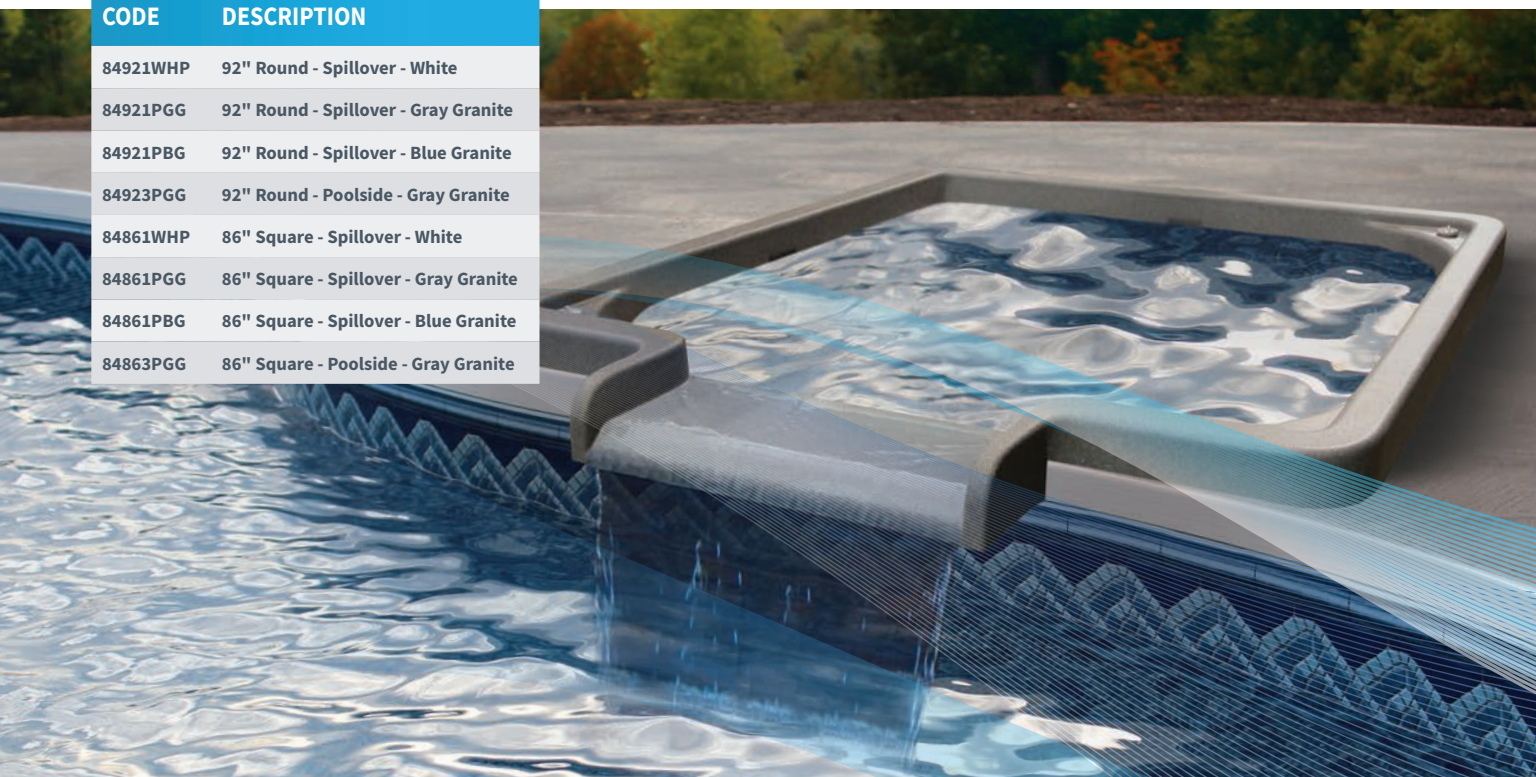
Treat yourself to a Whitewave Spa to go with your new In-Ground pool. Soak in a hot bubbly paradise while your kids cool off in the pool. Available in Poolside and Spillover designs

Each model is constructed of durable thermoplastic material. The flat top collar accommodates a cantilever or stone deck to blend seamlessly into your poolscape. Both spas are pre plumbed with hydrotherapy fittings and designed for ease of installation and years of enjoyment.



## Square or Round

CODE	DESCRIPTION
84921WHP	92" Round - Spillover - White
84921PGG	92" Round - Spillover - Gray Granite
84921PBG	92" Round - Spillover - Blue Granite
84923PGG	92" Round - Poolside - Gray Granite
84861WHP	86" Square - Spillover - White
84861PGG	86" Square - Spillover - Gray Granite
84861PBG	86" Square - Spillover - Blue Granite
84863PGG	86" Square - Poolside - Gray Granite



## **Round Spillover & Poolside Spa**

- 8 Hydrotherapy Jets
- 92" Diameter
- 425 Gal. Average Fill
- Spillover available in White, Blue Granite & Gray Granite
- Poolside available in Gray Granite only
- 2 Air Controls
- 33" Depth
- 6-8 Person Seating Capacity
- 2 Suctions

## **Square Spillover & Poolside Spa**

- 9 Hydrotherapy Jets
- 86" Square
- 483 Gal. Average Fill
- Spillover available in White, Blue Granite & Gray Granite
- Poolside available in Gray Granite only
- 2 Air Controls
- 33" Depth
- 6-8 Person Seating Capacity
- 2 Suctions





**POOL &  
HOT TUB**  
ALLIANCE

Formerly The Association of Pool & Spa Professionals/National Swimming Pool Foundation



**Imperial**  
**POOLS INC.®**

REDEFINING ONE SOURCE

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