
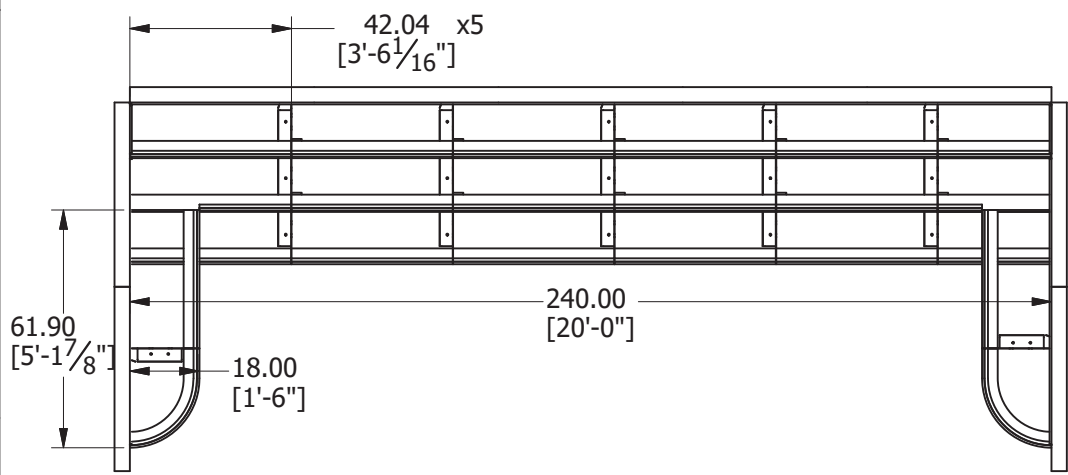
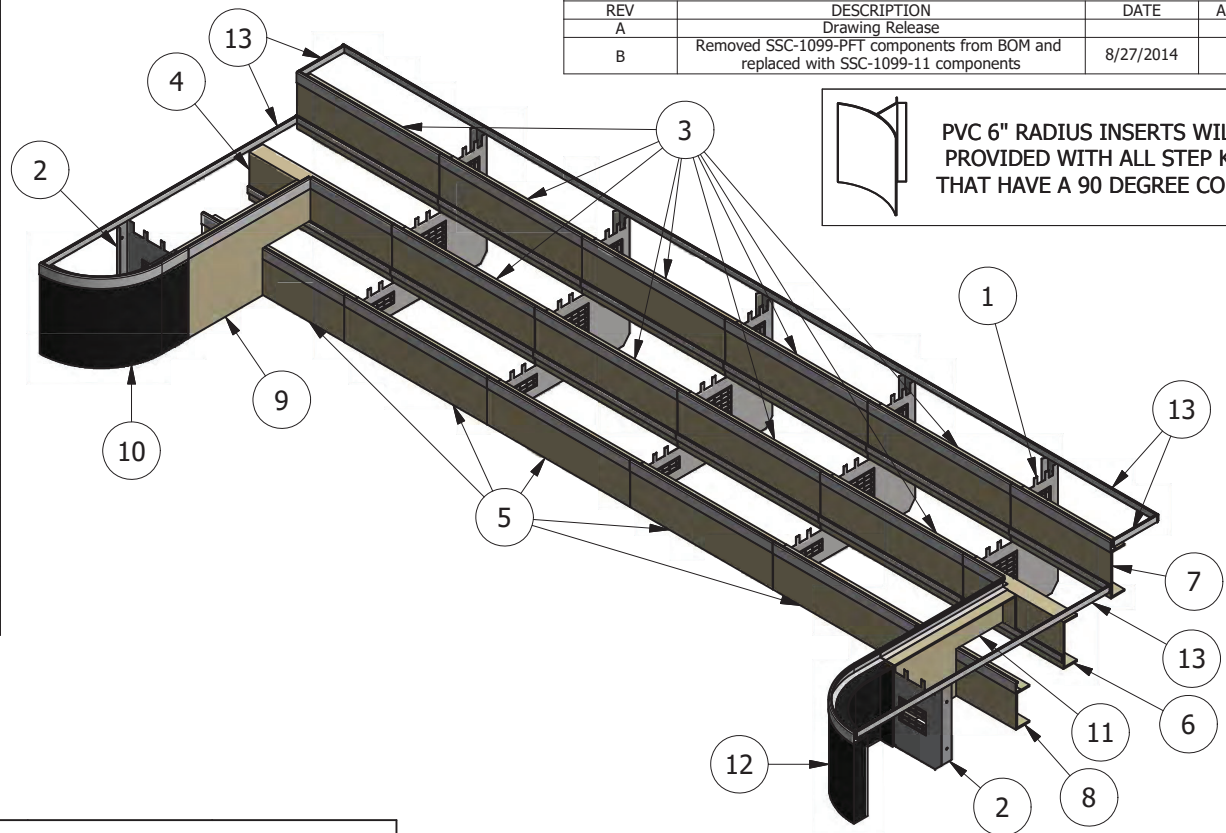


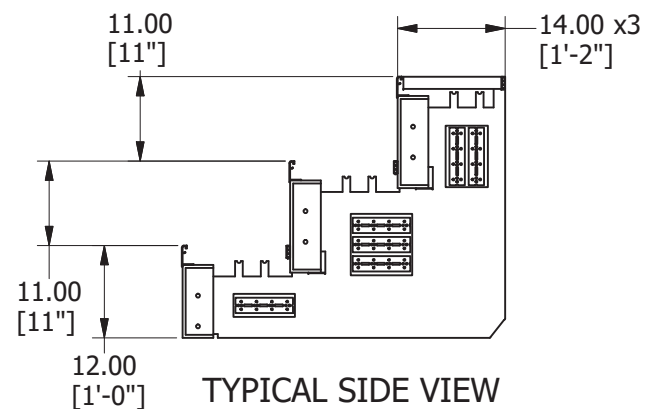
ITEM	QTY	PART NUMBER	DESCRIPTION
1	5	OPC-0100	OPEN TOP BRACE, 3 TREAD
2	2	OPC-1310	OPEN TOP BRACE, 23"x18" BENCH
3	9	OPC-0110	42" x 12" OT RISER
4	1	OPC-0113	42" x 12" OT RISER LFT BN
5	5	OPC-0120	42" x 9.5" OT RISER
6	1	OPC-0113-29	29.5" x 12" OT RISER RT BN
7	1	OPC-0110-29	29.5" x 12" OT RISER RT
8	1	OPC-0120-29	29.5" x 9.5" OT RISER RT
9	1	OPC-1300	36" x 20.5" OT RISER LT
10	1	OPC-1320	STR BENCH END 20.5" LFT
11	1	OPC-1330	36" x 20.5" OT RISER RT
12	1	OPC-1340	STR BENCH END 20.5" RT
13	3.143	SSC-1099A-11	PVC STEP BEAD RECEIVER (D#1232) 11FT - 414.5"
14	6.5	SSC-1099B-11	PVC STEP BEAD LOCK (D#1197) 11FT - 858"
15	1	IPC-AB90-INS6R	CORNER INSERT 6" RAD PVC
16	25	COP-KCVRET-W-1	COP COPING STIFFNER 1 5/8"-1 PC
17	2	OPC-HWLPTS10-16	LOW PRO TEK SCREW #10-16 x 1 (50PK)
18	3	OPC-NUTBLT-25PK	SERRATED FLG NT&BLT 3/8x1-3/4(25PK)

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
A	Drawing Release		
B	Removed SSC-1099-PFT components from BOM and replaced with SSC-1099-11 components	8/27/2014	JH

 PVC 6" RADIUS INSERTS WILL BE PROVIDED WITH ALL STEP KITS THAT HAVE A 90 DEGREE CORNER




TOP VIEW  
(POOL WALL SHOWN)



TYPICAL SIDE VIEW

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MATERIAL:	TOLERANCES: DIMENSIONS ARE IN INCHES	 LATHAM POOL PRODUCTS, 787 Watervliet Shaker Rd, Latham, NY, 12110	
MASS: N/A	.x.x ±0.1 .x.xx ±0.05 .x.xxx ±0.010		
VOLUME: N/A	ANGLE ±0.5	TITLE 20' STR VOC, 3T, 90, DBL BCH	
DRAWN BY: SO	DATE: 8/29/2013	SIZE C	PART NUMBER OPK-ST240ST90LR
		SCALE	REV B
			SHEET 1 OF 1